



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-8-2S
Job Sheet 179858



Part No: C45-8-2S

Job Qty: 4 ea

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C45-8-2 REV.5 IPP REV:A 18.02.07 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/29/18	0.00	0.00	Start Up Machining-4		
100	Mill Conv	4 pcs		6/29/18	0.50	0.80	Mill Conv 2		
110	QC	4 pcs		6/29/18	0.00	0.00	QC2 Machining-5		
120	QC	4 pcs		6/29/18	0.00	0.00	QC8 Machining-5		
130	Packaging	4 pcs		6/29/18	0.00	0.00	Packaging3-2		
140	QC21-SA	4 Ea		6/29/18	0.00	0.00	QC21		

Part Op 100 - 1-Drill hole in shaft. Shaft should be retracted when drilled. Studs facing you rotate shaft clockwise to the end of Descriptions: stroke, push shaft into solenoid then drill as per DWG sheet 2 2-Engrave S/N and/or P/N number using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
H-2553-020	Solenoid	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	H-2553-020	4	3	0

Part Specifications

Specifications could not be found.



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Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/25/18 8:45 AM Dart.lajeunesse.marie

Container No: S084182



Part: C45-8-2S

Job No: 179858

Serial No/Batch: S084182

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 06/26/18

DART AEROSPACE LTD		Work Order:	179858
Description: SOLENOID		Part Number:	C458-25
Inspection Dwg:		Rev: 5	Page 1 of 1

INSPECTION SHEET

[illegible]

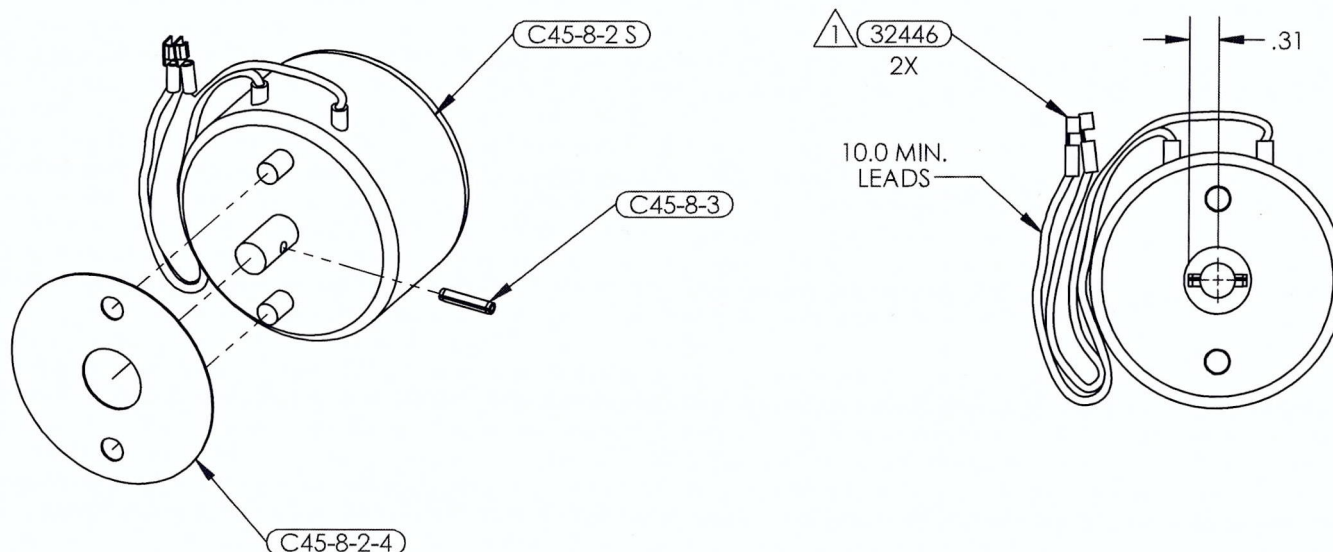
Measured by:	S.C.C	Checked by:	B.C	QC Inspector:	
Date:	18/6/26	Date:	18-06-26	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	7/29/2014	JAG	
3		ADDED SPACER C45-8-2-4.	7/29/2014	RJC	DW
4	14-0099	CH'D TITLEBLOCK WAS RED BARN IS DART. ADDED MCMASTER-CARR INFO FOR C45-8-3, CORRECTED BO INFO FOR C45-8-2-4 WAS Ø1.75 IS Ø2-5/8. ADDED DIM .31. ADDED CONNECTORS SUPPLIED LOOSE NOTE. CH'D P/N WAS C45-8-2 IS C45-8-2 S. C45-8-2 S CH'D DIMENSION FROM .340 TO 11/32. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	7/29/2014	JAG	RW
5	15-0221	C45-8-2-5 REPLACED WITH 32446.	8/24/2015	DPD	JAG



NOTE:

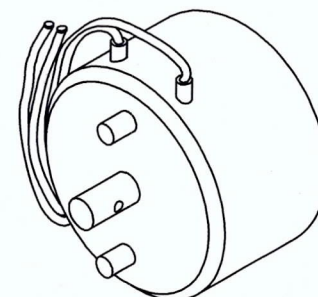
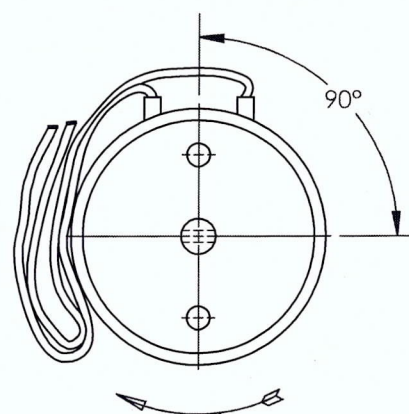
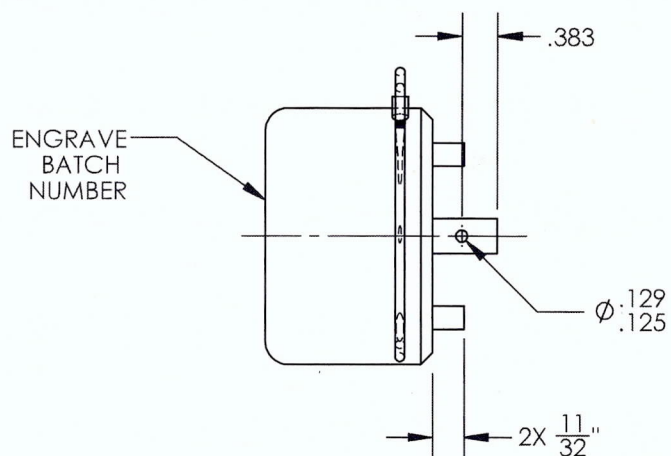
1 CONNECTORS SUPPLIED LOOSE.

DART AEROSPACE	
TITLE SOLENOID C45-HOOK	
DWG NO. C45-8-2	REV 5
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:2 DATE
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C45-8-2 S	1	SOLENOID		TESTC0 H-2553-020 (MODIFIED)	2
			C45-8-2-4	1	SPACER	PETG	Ø2-5/8 X .020	3
		B/O	C45-8-3	1	SPLIT PIN	18-8 S.S.	Ø1/8 X 5/8 (MCMASTER-CARR #92373A179)	1
		B/O	32446	2	22-16 AWG KNIFE CONNECTOR		(ALLIED ELECTRONICS 32446)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	14-0099	C45-8-2 S CH'D DIMENSION FROM .340 TO 11/32.	7/29/2014	JAG	GE



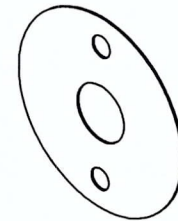
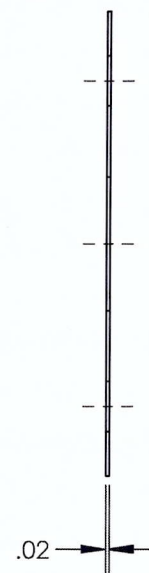
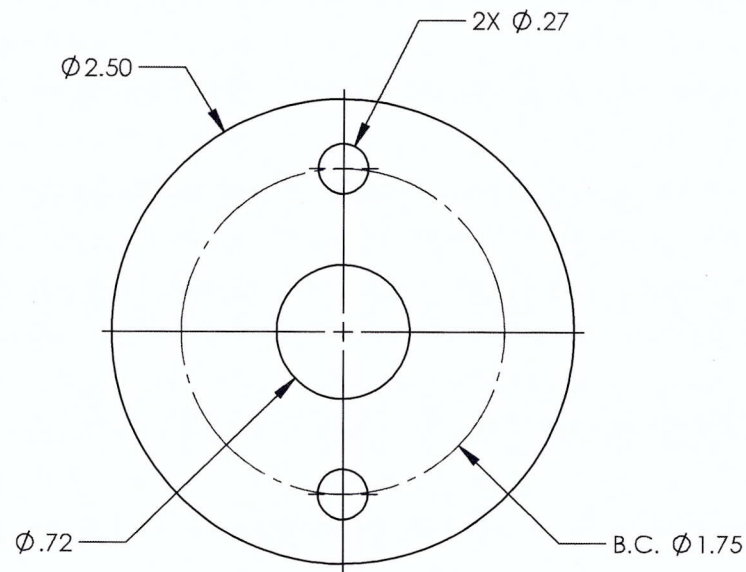
C45-8-2 S

SOLENOID

DART AEROSPACE	
TITLE SOLENOID C45-HOOK	
DWG NO. C45-8-2 S	REV 5
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CANAM APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 5/15/1997
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		ADDED SPACER C45-8-2-4.	10/10/2012	RJC	DW
4	14-0099	C45-8-2-4 CORRECTED BO INFO WAS Ø1.75 IS Ø2-5/8.	7/29/2014	JAG	RW



C45-8-2-4

SPACER

DART AEROSPACE	
TITLE SOLENOID	
DWG NO. C45-8-2-4	REV 5
MAT'L PETG	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT
.XX $\pm .01$	TREAT
.X $\pm .1$	FINISH
ANGLES $\pm 5^\circ$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 10/30/2012
SHEET 3 OF 3	